



## OVERVIEW

Model PP-5600ES-L is a fully automatic L-Sealer which provides an economical, durable and user-friendly solution for those who already have one or two semi-automatic L-Sealers and need to increase production speed and reduce labor costs.

The PP-5600ES-L features a motorized center seal to raise or lower the seal head allowing for faster running speeds on lower profile items. The fully enclosed seal area provides an extra level of protection and safety for the operator. The sealing system is capable of performing a smooth and firm seal line for a wide range of products such as toys, cosmetics, tools, food, electric appliances, etc. Use of photo sensors and timers controls the bag length for sealing. Excellent perforation system design allows the pin to be changed easily.

Seal Area	25"L x 20"W x 7"H
Machine Speed	20-35 PPM
Electrical	220V, 1 Phase, 20 Amp
Air	4 cfm @ 80 psi
Min-Max Package Length	2.3" - 22" long
Min-Max Package Width	2.4" - 17" wide
Min-Max Package Height	.25" - 7" high
Maximum film width	26"
Machine dimensions	70"L x 51"W x 54"H
Crated dimensions	75"L x 56"W x 60"H
Shipping weight	1540 lbs
Warranty	1 year on parts

## KEY FEATURES

- Teflon coated hot knife seal blade
- Variable belt speed at 70 FPM
- Multiple pinwheel hole punches
- Large seal area (25"L x 20"W x 7"H)
- Emergency stop switches
- Self-contained scrap removal system
- Plexiglass safety covers
- Dual photo-eye (horizontal & vertical)
- Film miser - helps track film
- Locking casters with leveling pads
- Max film width of 26"

## OPTIONS

- 3ft or 6ft flighted infeed
- 3ft or 6ft belted conveyors
- Flight bar conveyors for multi-packs
- Variable speed conveyor (0-90 FPM)
- Closing conveyor
- Print registration



**Belted Infeed**



**Flighted Infeed**



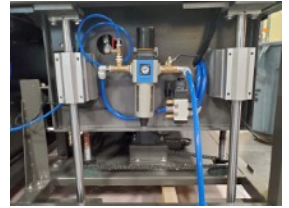
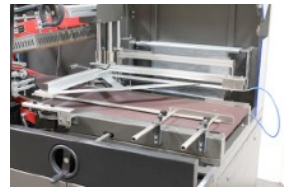
**1 Fully Enclosed Film Cradle**  
Lower loading height for easier loading of heavy rolls of film.

**2 Adjustable Inverting Triangle**  
Crank handle for package height adjustment. Adjustable air flow to balloon bag makes for better package appearance.

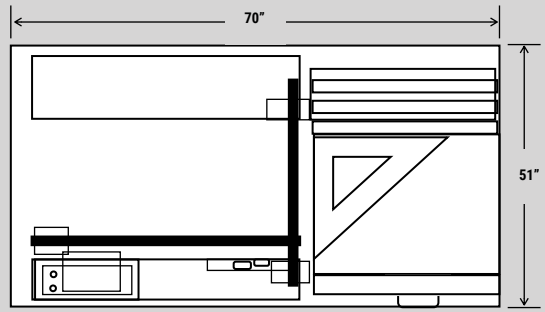
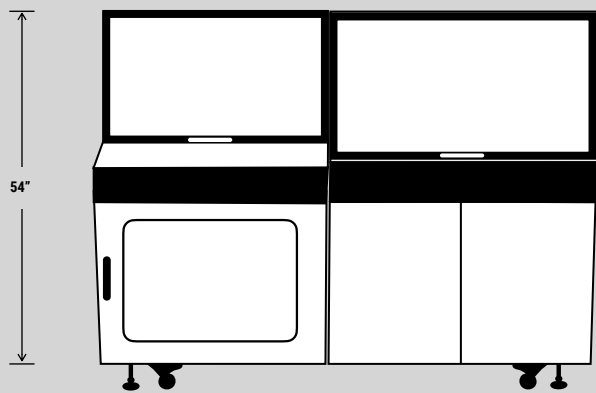
**3 Teflon Coated Seal Blade**  
Scissor action seal head with teflon coated seal blades will seal all commercially available polyolefin or polyethylene films.

**4 Motorized Center Seal**  
Allows seal head to raise or lower depending on package height. Allows for faster running speeds when running smaller, low profile packages.

**5 Scrap Wind Up**  
Includes wind up scrap removal system with built-in alarm which signals when full.



**Technical Drawing**



TOP VIEW