

# Continuous Motion Side Seal

# CM-20

Versatile machine capable of running a wide variety of industrial or consumer products.



*\*Shown in Stainless Steel*

**Featuring our exclusive "APA"-Automatic Product Adjustment Technology**  
*Automatically adjusts inverting head, infeed conveyor and side seal to different package sizes from one touch control panel in less than 15 seconds.*

*Versatile ★ Dependable ★ Affordable*

The model **CM-20 with Teflon Coated Rotary Wheel Side Seal Machine** featuring "State of the Art" Servo Drive Technology including Delta PLC with 7" color touch screen HMI control panel, 50 program memory, multiple languages, cycle speeds of up to 60+ ppm, 20" cross seal design for greater flexibility and taller packages up to 8" high. 3 Belt design provides for automatic product separation. **Maintenance-free Teflon coated side seal wheels**, will seal polyolefin and polyethylene films. Exclusive "APA" Automatic Product Adjustment, eliminates all crank handles and features programmed motorized adjustments of the infeed conveyor, inverting triangle and side seal wheels making product changeovers simple, fast and accurate. Variable speed drive 0-100 fpm, front load film mount, pin wheel hole punch, **self diagnostic color touch screen**, and self-contained scrap removal system with built-in alarm, are just a few features that make this machine the best in the industry.

Reliability, simplicity and ease of maintenance should provide years of dependable performance at low operational cost. The **CM-20** is an extremely versatile machine capable of running a wide variety of industrial or consumer products. The **CM-20** features a **Motorized Center Seal** that allows for precise seam placement and taller package heights.

# CM-20 Specifications

## SEAL AREA

20" Cross Seal

## MACHINE SPEED

Up to 60 PPM

## ELECTRICAL

220V, 1 Phase, 20 AMP

## AIR

5 CFM @ 80 PSI

## MINIMUM PKG SIZE

2.5"W x 4"L

## MAXIMUM PKG WIDTH

16"

## MAXIMUM PKG HEIGHT

8"

## MAXIMUM FILM WIDTH

24"

## MACHINE DIMENSIONS

90.5"L x 44.5"W x 59"H

## SHIPPING WEIGHT

2,500 lbs

## WARRANTY

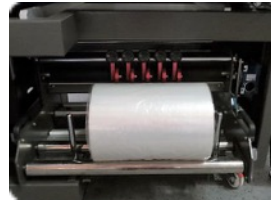
1 year

## Available Options:

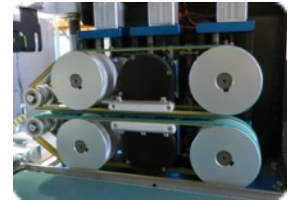
- Pneumatic Hole Punch
- 3' Flighted Infeed
- 6' Flighted Infeed
- Belted Conveyors
- Flight Bar Conveyors
- Closing Conveyor
- Print Registration
- Painted Frame



Touch Screen Automatically Adjusts Side Seal, Inverting Head and Infeed Conveyor



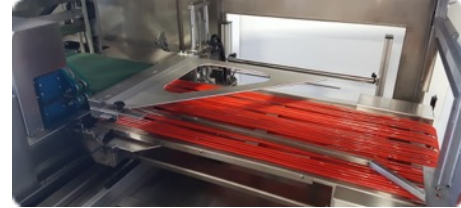
Front Load Film Cradle with Pin Perf Wheels, Saves Space



Maintenance-Free Side Seal Seals Virtually All Films



Optional 3' or 6' flighted or belted infeed conveyor



Optional Polycord Infeed Conveyor makes for easy clean-up.

