



## OVERVIEW

Manufactured using the most modern technology, the new CM-20F is an extremely versatile machine capable of running a wide variety of industrial or consumer products. With servo control the CM-20F is capable of speeds up to 80PPM. The specialized infeed allows precise seam placement and tight bag tolerances allowing packages to meet USPS postal regulations for mailing.

The infeed servo motor drives the 6ft lugged infeed conveyor which brings the product directly into the center folded film. This feature allows for additional film savings of 20% over conventional side seal machines. The product then goes onto the servo controlled side seal conveyor and finally passes through the servo controlled takeaway conveyor. The continuous motion sealing function means the belts do not stop which allows for faster speeds and also prevents product shingling or slipping.

Reliability, simplicity and ease of maintenance should provide years of dependable performance at a low operational cost.

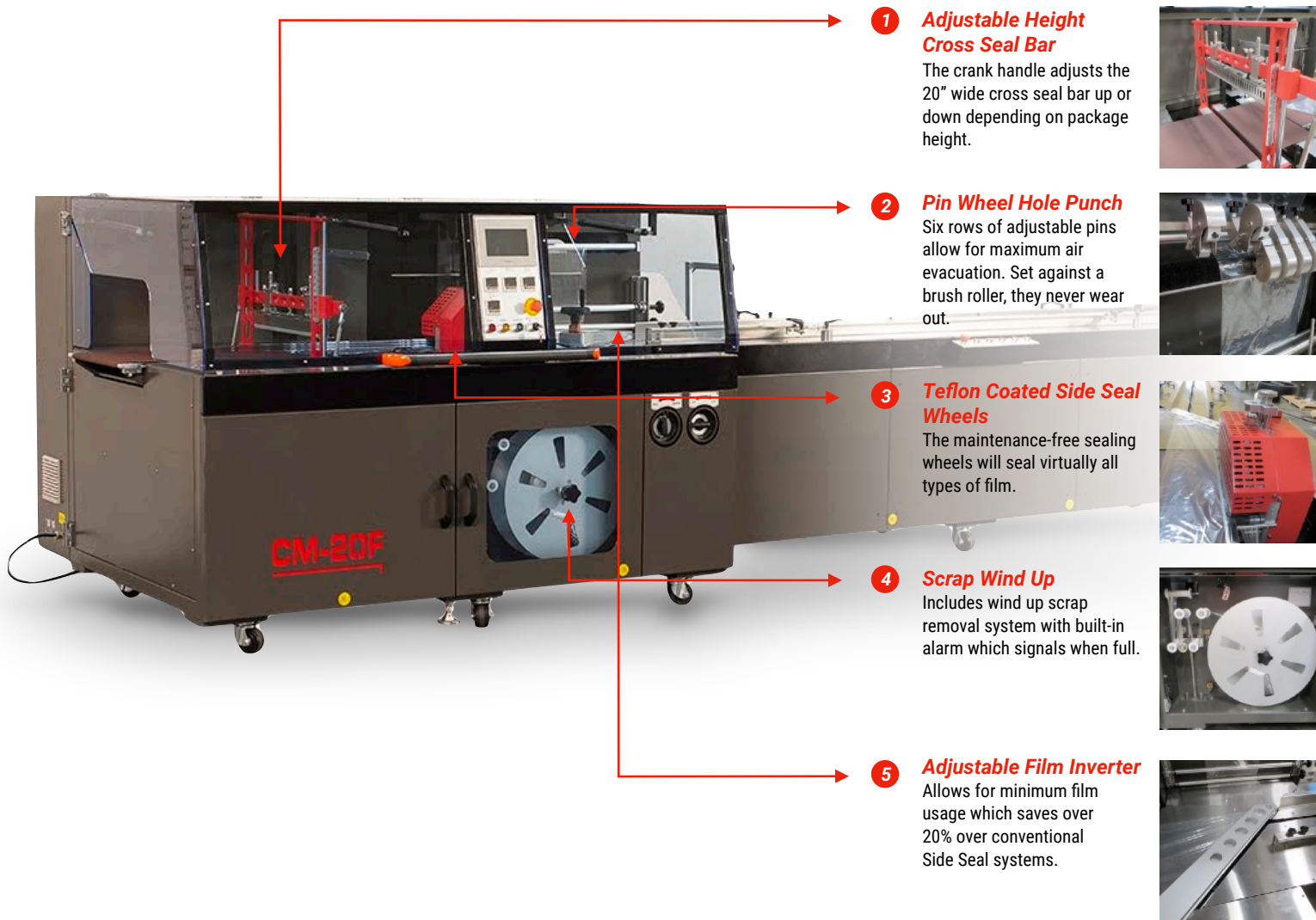
## SIDE SEAL FEATURES

- 3 Servo drive technology
- Speeds up to 80 PPM
- PLC with 7" color touchscreen HMI
- 50 program memory
- Multiple languages
- Adjustable Height Cross Seal Bar
- Teflon coated rotary side seal wheel
- Seals polyolefin & polyethylene films
- Variable speed drive 0-100 FPM
- Multiple pin wheel hole punch
- Self contained scrap removal system

## OPTIONS

- Pneumatic hole punch
- Print registration
- Stainless steel frame
- Extended infeed lengths

Seal Area	20" Cross Seal for packages up to 6" high
Machine Speed	Up to 80 PPM
Electrical	220V, 1 Phase, 30 Amp
Air	5 cfm @ 80 psi
Package length	2.5" - 27.5"
Package width	3" - 16"
Maximum film width	26.5"
Maximum roll diameter	12"
Machine dimensions	193"L x 62"W x 65"H
Shipping weight	2,500 lbs
Warranty	1 year



**Technical Drawing**

